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TRUCK & BUS

SICHUAN KALEVEI TECHNOLOGY CO.,LTD.

Add.: No.1 Kalevei Industrial Road,Industrial Park,Jianyang,Sichuan,China

Tel.: +86-28-27513868 Fax: +86-28-27513867 E-mail: sales@kalevei.com Zip Code: 641400







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COMPANY PROFILE

Sichuan Kalevei Technology Co., Ltd. (hereinafter referred to as Kalevei Technology) is a high-tech share Co.Ltd.jointly established by Sichuan Haida Rubber Group Co.Ltd.as main sponsor with well-known enterprises in accordance with the modern enterprise system, integrates superior resources, Kalevei, Technology is the R & D and manufacturing base of all-steel radial truck tires in western China. The company's brands include COPARTNER, HAIDA and LIGHTEN.

Kalevei Technology is located in Jian yang Industrial Park, Chengdu, Sichuan Province, covering an area of more than 165 acres, only 56 kilometers away from the downtown area of Chengdu. It is adjacent to new Tianfu International Airport, Chengdu-Chong Qing High-speed Rail and express way , and Lu Zhou, Yi bin, Chong Qing terminal of the Yangtze River, The river and sea are very convenient for transportation and logistics.

Kalevei Technology invested 2.28 billion RMB YUAN(about 350 million dollars) for building production line of TBR tires with annual production of 2.1 million sets or PCS. Up to now, the first phase of production line has fulfilled its goal perfectly. The company has introduced the globally advanced technology, production equipment and testing equipment, introduced marketing, management and technical talents in China, and has established perfect quality control, marketing and customer service system. Achieved IATF16949 quality management system certification, GB/T24001environmental certification, GB/T28001 occupational health and safety certification; obtained the national compulsory 3Ccerlification and U.S. DOT certification, the United States SMART WAY certification, EU ECE certification, EU environmental and noise certification; owning products import and export right.

Kalevei Technology has always been adhering to the business philosophy of regarding customer as basis and product quality as our life and technology as our source as well as honesty as fundamental, in heriting corporate culture of "people-oriented, customer first, the pursuit of excellence, the long-term interests", taking product quality as the core, focusing on brand building, continuing to promote technological progress and innovation, in favor of our customers with high-tech, high-quality and high- value-added products and value-added services to win-win fortune for our customers.

()1 **COPARTNER**



GROUP PROFILE

Sichuan HAIDA Rubber Group Co., Ltd. (hereinafter referred to as HAIDA GROUP) was founded in 1970, it's a wholly owned subsidiary of WULIANGYE GROUP, national appointed and exclusive large scale backbone enterprise in Sichuan Province, committed itself in R&D, manufacturing and marketing of TBR,PCR,TBB tires, it's the largest demonstration base of research and development and production for tires in western China.

HAIDA GROUP located in Jian yang, Chengdu, Sichuan province, nearby TIANFU int'l airport and high speed train and railway station, transportation is very convenient by road or by river and air, its famous brand name covering "HAIDA", "KALEVEI", "MILEKING", "COPARTNER", "LIGHTEN", "YINLU", "TIANFU" etc., including TBR PCR and TBR tires of three categories, twenty five series, more than 1000 varieties of sizes, applying construction machinery, heavy-duty trucks, light trucks, large-scale bus, medium-sized bus, car, SUV and other commercial vehicles and passenger car of all most popular vehicles. HAIDA brand is the world-renowned brand, recommended PCR brand by China's rubber industry, famous brand of Sichuan Province: "TIANFU" trademark is well-known trademark in China.

HAIDA GROUP certificated by ISO/TS16949 and ISO9001,ISO14001 GBT28001, CCC, DOT, ECE,GCC,GSO etc., obtained thirty seven national invention patent and practical patent, its brands enjoyed and favored by domestic and international customers with tire's excellent and stable quality.

Its marketing segments consists of local maintenance, OEM and overseas marketing, and its overseas marketing and sales volume reached US\$113 million, marketing area including North America, South America, Europe, Middle East, Oceania, African and southeast Asia of more than 200 countries or regions. HAIDA GROUP established long-term strategic partnership with Changan Ford, Sichuan Hyundai, Dongfeng Automobile, Dayun Automobile, Sinotruk, Chery automobile, Changan, General Motors, BAIC Motor, Zhongxing Auto, Suzhou Golden Dragon, Jiangling Motors, JAC, FAW and other vehicle factories, HAIDA GROUP owning more than 300 mainstream dealers in local maintenance market of all provinces, autonomous regions and municipalites throughout all China.

HAIDA GROUP main subsidiaries including Sichuan Tire & Rubber Co., Ltd., mainly produce PCR and TBB tires and Sichuan Kalevei Technology Co., Ltd., mainly produce TBR tires. Its secondary business subsidiaries: Sichuan Jianyang Tianhai Engineering Co., Ltd., Sichuan Haihong Rubber Products Co., Ltd., Sichuan Jianyang Tianli special Rubber products Co., Ltd., Sichuan Chuangui Tianwei tire Co., Ltd., Sichuan Jianyang Chuangxiang Tianfa logistics Co., Ltd., their business scope including: rubber and electronics, special rubber products. logistics and transport, etc.. The group has achieved diversified development.

HAIDA GROUP keeps continuous development and innovation, it has established a national technology center and post-doctoral workstations; its tire yearly production capacity is expected to reach 24 million pcs or sets in 2025, in which 20 million for PCR tires, 3.0 million for TBR tires, 1.0 million for TBB tires.

COMPANY HONOR

- Sichuan Provincial Labor Award
- Enterprise Technology Center in Sichuan Province
- Hi-Tech enterprises in Sichuan
- National Experimental Testing Center
- "Mining use TBR tire with high strength and resistance to cutting" won the Sichuan Provincial Science and Technology Progress Award
- "Research and development as well as application Into tires for key technologies of high gelling formulation" won the Sichuan Provincial Science and Technology Progress Award





SYSTEM CERTIFICATIONS

Since its establishment, Sichuan Kalevei Technology Co., ltd. has obtained IATF16949 Quality Management System Certification, GB/T24001 Environmental certification. GB/T8001 Occupational Health and Safety certification; Passed the China Compulsory Certification CCC and U.S. DOT certification, U.S. SMARWAY certification, EU ECE certification, Gulf GCC certification, EU Environmental and Noise Certification; obtained the right to import and export product.







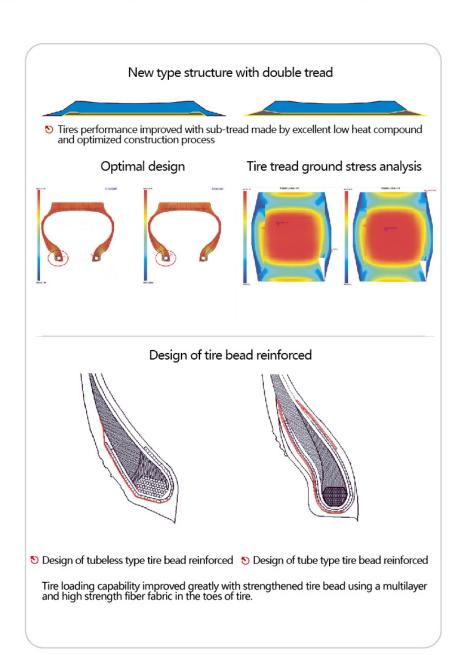


















PROCESS EQUIPMENTS

The TBR tire production line has reached the advanced level of the industry, in which equipped with advanced equipments and process technology, the key equipment introduced from top excellent suppliers. The company also adopts advanced environmental protection and energy saving technology, safety and fire protection and occupational hazard prevention measures to reduce the consumption of raw materials and energy and improve the comprehensive utilization rate of resources, ensuring clean and safe production for green and environment. The company has established a complete internal technology research and development and process management system so that tire's performance can be ensured and its core competitiveness of products can be improved continuously.















Production Process

Production line equipped by low temperature mixing mill processing, double machine inner-liner calendar processing, cold and hot dual multiplex extrusion production processing, triplex multiplex extruding production processing, one stage tire building machine with two drums, one stage tire building machine with three drums. nitrogen hydraulic production processing. All tires must be passed test by non-destructive All tires must be passed test by non-destructive
X-ray machine and checked partially by
dynamic balance performance test uniformity
performance test and non circularity detection.

To ensure a night and stable quality products.

Regarding to production management,
company implements and improves the
"6S" management with input and output
management for material object quantity, by
implementation of lean production, forming

Quality Management

With regard to quality of management, Kalevei Technology adheres to the quality of legislation, activate implementation of the ISO/TS1 6949 quality management system, optimizes the quality management process, strengthen the process control, establishes "Pyramid quality" management model, the

management, guide participation of all employees to ensure a high and stable quality products.

a more scientific plan and organizational system of production, making internal cost control efficiently.











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PRODUCTS POSITIONING

Introduction & Recommendation For Five Categories Patterns Marketing

Long Haul High Speed





P21 P22 P23

Reasonable Long Haul



CP186 CP580 CP580++ CP966 P35 P36

Reasonable Short Haul



Mining & Building



Winter Series



CP788 CP788K CP789K

P56

P55

North America Series



Special Trailer Series





Load performance ★★☆☆ Speed performance ★★★★

Wear performance * * * * * Transport distance ★★★★











Design of Two straight and one bend with longitudinal and Transverse tortuous grooves provide excellent driving performance; Golden section ratio pattern block with optimized pattern block by the ultra-high wear-resistant tread formula

for excellent wear resistance; ■ The closed shoulder with widened pattern block to avoid abnormal wear of the tire shoulder.



Long Haul Series



Load performance ★★★☆☆ Speed performance ***

Wear performance * Transport distance ★★★★★











- Widening and deepening patttern with high saturation and variable pitch for low noise and fuel saving;
- Open tires's shoulders pattern designed for excellent heat dissipation;
 The unique gradient pattern designed not
- only guarantees the driving performance in the early and mid-term but also ensures more excellentwear resistance in the later.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design o tread dept (mm)
12R22.5	18	152/149	L	9.00	300	1085	15.5
	:			:		:	

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design o tread dept (mm)
12R22.5	18	152/149	L	9.00	300	1085	20.0
315/80R22.5	20	157/154	L	9.00	312	1076	20.0
315/8UK22.5	20	15//154	L	9.00	312	10/6	



Load performance ★★★☆☆ Speed performance ★★★★★ Wear performance * * * * * Transport distance ★★★★











Four consecutive main grooves and three auxiliary fine grooves to provide

- better drainage and grip performance;
 Design of proper proportion for block and groove to provide better wear resistance performance;
- Design of broader tires shoulder can prevents partial wear better.



Long Haul Series



Load performance ★★★☆☆ Speed performance ★★★★

Wear performance * * * * * Transport distance ★★★★











Design of five pattern grooves provide better slip and wet resistance as well as safe handling;

 Design of proper proportion for block and groove provide better wear performance and resistance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
385/65R22.5	20	160	K	11.75	389	1072	15.5
			1			:	

MAIN SIZES AND PARAMETERS



Sichuan Kalevei Technology Co., Ltd.

Sichuan Kalevei Technology Co., Ltd.



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Load performance ★★★☆☆ Speed performance ★★★★★ Wear performance ★★★★ Transport distance ★★★★











- Special tire tread formula, provide better wear resistance performance, increase tire mileage;
- Design of Broader tire shoulder can decrease tire abrasion;

 Special tire shoulder design, low heating
- formula to decrease shoulder heating, increase tire durable performance;
- Diamond-shaped stones emitter at the bottom of grooves combines functionality and aesthetics.



Long Haul Series



Load performance ★★★☆☆ Speed performance ★★★★

Wear performance ★★★★ Transport distance ★★★★★









- Closed pattern on shoulder designed to improve shoulder rigidity and prevent partial wear.
- The tread with ultra-high wear-resistant formula provides excellent wear resistance and durability.



MAIN SIZES AND PARAMETERS

12R22.5 18 152/149 M 9.00 300 1085	Ply Load Speed Standard index level rim	width dia	Outer Design of ameter tread depth (mm) (mm)
	5 18 152/149 M 9.00	300	1085 14.5
275/70R22.5 18 146/143 L 8.25 276 958	22.5 18 146/143 L 8.25	276	958 14.5

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
12R22.5	18	152/149	M	9.00	300	1085	15.5
		: :				i	i .

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Load performance ★★☆☆ Speed performance ★★★★

Wear performance * * * * * Transport distance ***











- Design of oblique pattern block and zigzag grooves provide better outstanding steering performance and stability as well as safe and good handling performance on dry and wet road;

 Small steel disc helps to tire's heat dissipation and the applicability of different
- wheel location;
- Tire shoulder circumferential grooves provide better partial wearing resistance.



Long Haul Series



Load performance ★★★☆☆ Speed performance ***

Wear performance * * * * * Transport distance ★★★★











Four consecutive main grooves and three auxiliary fine grooves provide outstanding drainage and grip performance;

 Design of pattern block with V type grooves provide better steering and driving performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
295/80R22.5	18	152/149	M	9.00	298	1044	15.0
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MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread dept (mm)
215/75R17.5	16	127/124	M	6.00	211	767	11.5
235/75R17.5	16	132/129	М	6.75	233	797	11.5
315/80R22.5	20	157/154	L	9.00	312	1076	15.0





Speed performance ***

Transport distance ★★★★











- Four consecutive grooves and oblique grooves provide outstanding performance of steering and stability,
- Special design with stones emitter at the bottom of pattern grooves prevents sandwiching stones damage tires; Small steel disc helps to tire's heat dissipation
- and the applicability of different wheel location.



Long Haul Series



Speed performance ***

Wear performance * * * * * Transport distance ★★★★











- Four consecutive main grooves and three auxiliary fine grooves provide outstanding drainage and grip performance;
- Stype steel disc provide better grip performance and wet and slip resistance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
295/80R22.5	18	152/149	М	9.00	298	1044	15.0
315/70R22.5	18	151/148	М	9.00	312	1014	16.5
315/80R22.5	20	157/154	L	9.00	312	1076	15.0

MAIN SIZES AND PARAMETERS





Load performance ★★★☆☆ Speed performance ***

Wear performance * * * * * Transport distance ★★★★











 Design of oblique pattern block and zigzag grooves provide better outstanding steering performance and stability as well as safe and good handing performance on dry and wet road;

Small steel disc provide better heat dissipation and the applicability of different wheel location.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	16	146/143	М	8.25	279	1054	14.5
11R24.5	16	149/146	М	8.25	279	1104	14.5
315/80R22.5	20	157/154	L	9.00	312	1076	16.5

Long Haul Series

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Load performance ★★★☆☆ Speed performance ***

Transport distance ★★★★











 Design of oblique pattern block and zigzag grooves provide better outstanding steering performance and stability as well as safe and good handing performance on dry and wet road;

Small steel disc helps to heat dissipation

and the applicability of different wheel location.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
295/80R22.5	18	152/149	М	9.00	298	1044	15.0
295/80R22.5	20	154/151	L	9.00	298	1044	15.0



Load performance ★★★☆☆ Speed performance ★★★★

Wear performance $\star\star\star\star\star$ Transport distance ★★★★











- Design of oblique pattern block and zigzag grooves provide better outstanding steering performance and stability as well as safe and good handing performance on dry and wet road;
- Small sipes help to heat dissipation and the applicability of different wheel location.



Long Haul Series



Load performance ★★★☆☆ Speed performance ★★★★

Wear performance $\star\star\star\star\star$ Transport distance ★★★★











Variable pitch design for low noise, fuel saving and excellent high speed performance;
 The special four-layer belt design for improving the steering stability of the tire.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
7.00R16LT	14	118/114	М	5.50F	200	775	10.0
12R22.5(G)	18	152/149	М	9.00	300	1085	17.5
225/80R17.5	16	129/127	М	6.75	226	805	11.0
265/70R19.5	18	143/141	М	7.50	262	867	14.5
275/80R22.5	18	149/146	М	8.25	276	1012	15.0
295/60R22.5	18	150/147	М	9.00	292	930	15.0
295/80R22.5	18	152/149	М	9.00	298	1044	15.0

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
295/80R22.5(G)	18	152/149	М	9.00	298	1044	16.0



Speed performance ★★★☆

Transport distance ***











- Widened tread improves tire grounded pressure, one-way pattern groove provides better driving performance and wet and slip
- Big ratio of blocks and groove provides operation stability and safety. Special design of stone emitter at the bottom of pattern groove prevents sandwiching stone, and protect the bottom of pattern groove effectively;
 Open shoulder improves tire's heat dissipation.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
295/80R22.5	18	152/149	L	9.00	298	1044	19.0
295/80R22.5	20	154/151	L	9.00	298	1044	19.0
315/70R22.5	18	151/148	L	9.00	312	1014	23.0
315/80R22.5	20	157/154	L	9.00	312	1076	19.0

Reasonable Long Haul



Speed performance ★★★☆

Transport distance ★★★★











- Special block type pattern groove provides better driving performance; Special groove provides pattern self-clean performance and protect the bottom of
- Open shoulder improves tire's heat dissipation.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	16	146/143	L	8.25	279	1054	18.0
11R24.5	16	149/146	L	8.25	279	1104	18.0
295/80R22.5	18	152/149	L	9.00	298	1044	19.0
315/80R22.5	20	157/154	L	9.00	312	1076	19.0



Load performance ★★★☆☆ Speed performance ★★★★

Transport distance ★★★★











Four consecutive main grooves and three auxiliary fine grooves provide outstanding drainage and grip performance;

 Design of pattern block with V type grooves provide better steering and driving performance.



Reasonable Long Haul



Load performance *** Speed performance ***

Transport distance ★★★☆











Broad tread and deep groove pattern, transversal groove, and shoulder transversal pattern to provide good driving performance and abrasion resistance;

 Optimized ratio of patterns block and optimized pattern block angle improve tires stability and abrasion resistance as well as driving performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
6.00R14LT	10	100/96	L	41/2J	170	680	9.5
6.00R15LT	10	101/97	L	41/2J	170	705	9.5
6.50R16LT	12	110/105	М	5.50F(TT) 5½J(TL)	185	750	9.5
7.00R16LT	14	118/114	М	5.50F(TT) 5½J(TL)	200	775	10.0

MAIN SIZES AND PARAMETERS

		level	rim	width (mm)	diameter (mm)	tread depti (mm)
18	152/149	L	9.00	300	1085	17.5
_	18	18 152/149	18 152/149 L	18 152/149 L 9.00	18 152/149 L 9.00 300	18 152/149 L 9.00 300 1085



Load performance ★★★☆ Speed performance ★★★★★ Wear performance * * * * * Transport distance ★★★☆











 Broad tread and deep groove pattern, transversal groove, and shoulder transversal pattern to provide good driving performance and abrasion resistance;

 Optimized ratio of patterns block and optimized pattern block angle improve tires stability and abrasion resistance as well as driving performance;



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	18	149/146	L	8.25	279	1054	15.5
12R22.5(AG)	18	152/149	L	9.00	300	1085	16.0
13R22.5	18	154/151	K	9.75	320	1124	17.5

Reasonable Long Haul



Load performance *** Speed performance ★★★☆ Wear performance * * * Transport distance ★★★☆











Classic zigzag type patterns and more scientific pattern angle is suitable for steering positions;

■ Transversal and open pattern on tires shoulder provides better griping capability.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
6.50R16LT	12	110/105	L	5.50F	185	750	10.0
7.00R16LT	14	118/114	L	5.50F	200	775	10.5
7.50R16LT	16	125/121	L	6.00G	215	805	12.0
8.25R16LT	16	128/124	L	6.50H	235	855	12.5
8.25R20	16	139/137	М	6.5	236	974	13.5
9.00R20	16	144/142	K	7.0	259	1019	13.5
10.00R20	18	149/146	J	7.5	278	1054	14.5
11.00R20	18	152/149	J	8.0	293	1085	16.0
12.00R20	18	154/151	K	8.5	315	1125	15.5
12.00R20	20	156/153	K	8.5	315	1125	15.5
11R22.5	16	148/145	L	8.25	279	1054	15.0
11R24.5	16	149/146	L	8.25	279	1104	16.0
12R22.5(AG)	18	152/149	L	9.00	300	1085	15.0
255/70R22.5	16	140/137	L	7.50	255	930	13.5
295/75R22.5	16	167/164	L	9.00	312	1076	16.0
315/80R22.5	20	157/154	L	9.00	312	1076	16.0
315/80R22.5	22	167/164	L	9.00	312	1076	16.0



Load performance ★★★☆

Wear performance * * * * * Transport distance ★★★☆











Design of four consistent grooves and slant-edge pattern provide outstanding

drainage and grip performance;

Widened tread to improves tire's abrasion resistance and longer tire mileage;

Design of unique steel disc helps to tire's heating dissipation and suitability for

different wheels positions.



Reasonable Long Haul



Load performance ★★★☆ Speed performance ★★★☆ Wear performance * * * Transport distance ***











Three consecutive main grooves and obliqe grooves provide outstanding drainage and grip performance;

Design of pattern block with V type grooves provide better steering and driving performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
7.50R16LT	16	125/121	L	6.00G	215	805	12.0
8.25R16LT	16	128/124	L	6.50H	235	855	13.0
9.5R17.5	18	143/141	М	6.75	240	842	12.0
ST225/90R16	14	128/124	L	6J	220	808	12.0
ST235/80R16	14	129/125	М	6 1 ⁄2J	235	782	10.0
ST235/85R16	14	132/127	М	6 1/ 2J	235	806	10.0

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depo (mm)
215/70R17.5	14	123/121	L	6.00	211	747	11.0
		1 /					



Load performance ** Speed performance *** Transport distance ★★★☆☆











■ Specially designed tread pattern for

stronger grip perfomance tire;
Optimized design of widened side blocks
to improve shoulder rigidity and improve tire wear resistance;

The angle of the groove is designed to prevent stones from being trapped and improve the support performance of the block.



Reasonable Long Haul



Load performance *** Speed performance ★★★★☆ Wear performance * * * * * Transport distance ★★★☆











■ The vertical three continuous grooves and the horizontal shallow grooves provide excellent drainage performance and grip performance;

The wide tread and deep groove patterns provide excellent wear resistance;

Design of an anti-trapping stone at the bottom of the groove to protect the carcass more effectively.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
7.50R16(K)	14	122/118	K	6.0G	215	805	15.0
10.00R20(K)	18	149/146	J	7.5	278	1054	17.0
12.00R20(K)	20	156/153	J	8.5	315	1125	16.5
12R22.5	18	152/149	L	9.00	300	1085	16.0
13R22.5(G)	20	156/153	L	9.75	320	1124	17.5
275/80R22.5	18	149/146	L	8.25	276	1012	15.0

MAIN SIZES AND PARAMETERS

L	9.00			(mm)
	9.00	300	1085	17.5
	2/149	2/149 L 9.00	2/149 L 9.00 300	2/149 L 9.00 300 1085
_				
_				





Sichuan Kalevei Technology Co., Ltd.

Sichuan Kalevei Technology Co., Ltd.



Reasonable Long Haul



Load performance ★★★ Speed performance ★★★☆ Wear performance ★★★★ Transport distance ★★★★







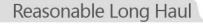




Four consecutive grooves provide outstanding drainage and grip performance;

Design of reasonable ratio of grooves and block provides outstanding abrasion resistance.





Load performance ★★★★ Speed performance ★★★☆☆

Wear performance * Transport distance ★★★★











 Concise three longitudinal grooves and oblique grooves in the middle of pattern block is not only suitable for steering wheel positions but also for different wheels positions;

Design of big pattern block in the middle of tread provides good abrasion resistance.



MAIN SIZES AND PARAMETERS

	index	Speed level	Standard rim	width (mm)	diameter (mm)	Design of tread depth (mm)
20	157/154	L	9.00	312	1076	16.5
-	20	20 157/154	20 157/154 L	20 157/154 L 9.00	20 157/154 L 9.00 312	20 157/154 L 9.00 312 1076

MAIN SIZES AND PARAMETERS

22 164/10			(mm)	tread dept (mm)
.2 104/10	9.00	312	1076	17.0
_	2 164/160 L	2 164/160 L 9.00	2 164/160 L 9.00 312	2 164/160 L 9.00 312 10/6
_	-	3.00	3.00 312	3.00 312 1070

CP966



Load performance ★★★☆☆ Speed performance ★★★★

Wear performance * * * * * Transport distance ★★★★











Four consecutive grooves provide outstanding drainage and grip performance;

Design of reasonable ratio of grooves and block provides outstanding abrasion resistance.



Reasonable Short Haul



Load performance *** Speed performance ★★★☆☆ Transport distance ★★★☆☆



Wheel position recommended







- Unique block pattern design provides better traction and griping performance; Unique pattern grooves design, enhances pattern's sell-clean performance and proctects the grooves bottom; Longer service life;
- Special shoulder design, ensures much rigid shoulder, and improves heat dissipation performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
245/70R19.5	16	135/133	М	7.50	248	839	14.0
				,			

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
65/70R19.5	18	143/141	K	7.5	262	867	16.0
03/701123.3	10	- 1	43/171	H3/141 K	43/141 K 7.5	-13/141 K 7.3 202	-13/111 K 7.3 202 007
			_				



Speed performance ★★★☆☆

Transport distance ★★★☆☆











Open shoulder design, broader horizontal Open shoulder design, broader horizontal groove, provide powerful traction and grip.
 High performance tire tread design, increase anti-abrasion performance.
 Anti-stone structure design at the bottom of pattern groove, increase anti-puncture

performance.



Reasonable Short Haul

CP262 @ B @



Load performance *** Speed performance ★★★☆☆

Wear performance * * * * * Transport distance ★★★☆☆





Wheel position not recommended



 High performance tire tread formula, increase anti-abrasion performance; Open shoulder design, increase tire heat

dissipation;

Bottom tire compound is made of low heating formula, decrease shoulder heating; Design of broader tire tread, increase tire ground stress, avoid tire's irregular abrasion.



MAIN SIZES AND PARAMETERS

	Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
315/80R225 22 167/164 I 900 312 1076 195	9.5R17.5	18	143/141	М	6.75	240	842	14.0
515,00,1215	315/80R22.5	22	167/164	L	9.00	312	1076	19.5

MAIN SIZES AND PARAMETERS

152/149		(mm)	(mm)	tread depth (mm)
132/113	9.0	300	1085	20.5
_	152/149 L	132/149 L 3.0	132/143 L 3.0 300	132/149 L 9.0 300 1083
_		3.0	3.0 300	50 500 1000



Load performance *** Wear performance * * * * * Speed performance ★★★☆☆ Transport distance ★★★☆☆











- Deeper pattern with formulation of abrasion resistance and low heating performance for longer miles;
- Open shoulder and block type pattern provides strong traction and gripping
- Design of emitting stones at the bottom of grooves improves anti-puncture performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11.00R20	18	152/149	J	8.0	293	1085	17.0
12.00R20(K)	20	156/153	J	8.5	3 1 5	1125	20.0

Reasonable Short Haul



Load performance *** Speed performance ★★★☆☆ Wear performance * * * * * Transport distance ★★★☆☆





Wheel position not recommended



- Deeper pattern with formulation of abrasion resistance and low heating performance for longer miles;
- Open shoulder and block type pattern provides strong traction and gripping
- Design of emitting stones at the bottom of grooves improves anti-puncture performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
7.00R16LT	14	118/114	L	5.50F	200	775	13.0
7.50R16LT	16	125/121	K	6.00G	215	805	13.5
8.25R16LT	16	128/124	K	6.50H	235	855	13.5
8.25R20	16	139/137	J	6.5	236	974	15.5
9.00R20	16	144/142	J	7.0	259	1019	17.0

CPA68



Speed performance ★★★☆☆

Transport distance ★★★☆☆











- Lateral block reinforced designed for strong traction and grip;

 The stone ejectors at the bottom of the
- pattern grooves improves the puncture resistance;
- Tread by abrasion-resistant and gnawingresistant formula for excellent abrasion resistance.



Reasonable Short Haul

CP269



Load performance *** Speed performance ★★★☆☆ Wear performance * * * * * Transport distance ★★★☆☆











- Deeper pattern with formulation of abrasion resistance and low heating performance for
- Open shoulder and block type pattern provides strong traction and gripping stress;
- Stones emitter stones at the bottom of grooves improves anti-puncture performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
10.00R20	18	149/146	J	7.5	278	1054	18.5
11.00R20	18	152/149	J	8.0	293	1084	19.5
12.00R20 (K)	20	156/153	K	8.5	315	1125	19.5
12.00120 (10)	20	130/133	K	0.5	313	1125	13.5
12.001/20 (10)	20	130/133	K	6.5	515	1123	15.5
12.001/20 (N)	20	130/133	K	6.5	515	1125	15.5
12.001/20 (ty	20	130/133	K	6.5	313	1123	13.5
12.001/20 (iy	20	150/155	K	6.5	313	1123	13.5

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
12R22.5(G)	18	152/149	L	9.00	300	1085	19.5
295/80R22.5	20	154/151	K	9.00	298	1044	19.5
315/80R22.5	22	167/164	L	9.00	312	1076	19.5



Load performance *** Speed performance ★★★☆☆

Wear performance * * * * * Transport distance ★★★☆☆











- Mixed pattern with four longitudinal groove by special shape blocks for elegant appearance, excellent handling performance and different road use condition.

 Tire pattern with variable pitch for effectively prevent the noise from resonance.
- Special transverse groove for low heat generation, good heat dissipation and excellent durability.



Mining & Building



Load performance *** Speed performance ★☆☆☆☆

Wear performance ★★★☆ Transport distance ★☆☆☆☆









- Optimized block patterns with wider longitudinal and transverse grooves, enable tires traction to be improved
- Proper ratio design of block and groove provides good abrasion resistance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread dept (mm)
25/80R17.5	16	129/127	L	6.75	226	805	13.0
25/80R17.5	16	_	129/12/	129/12/ L	129/127 L 6.75	129/12/ L 6./5 226	129/127 L 6./5 226 805
			_				
	_						
_							

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
295/80R22.5	20	154/151	K	9.00	298	1044	19.0
13R22.5	18	154/151	F	9.75	320	1124	19.5
12.00R20	20	156/153	F	8.5	315	1136	20.0

CP765 ◎ ⑤ ◎



Load performance ★★★★ Speed performance ★★★☆☆ Transport distance ★★★☆☆











Optimized block patterns with wider longitudinal and transverse grooves, enable tires traction to be improved

Proper ratio design of block and groove provides good abrasion resistance.



Mining & Building



Load performance *** Speed performance ★★★☆☆ Transport distance ★★★☆☆











■ Big block with deep patterns, provides Interlaced reinforcing rib design at the pattern block bottom, prevents groove bottom from being punctured, provides better tear resistance and anti-puncturing performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
6.00R14LT	10	100/96	J	4½J	170	680	11.0
6.00R15LT	10	101/97	J	41/2J	170	705	11.0
8.25R16LT	16	128/124	D	6.50H	235	865	18.5
9.00R20	18	147/145	D	7.0	259	1019	20.5

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
9.00R20	16	144/142	F	7.0	259	1030	22.0
10.00R20	18	149/146	F	7.5	278	1065	22.5
11.00R20	18	152/149	F	8.0	293	1096	23.0
12.00R20	20	156/153	F	8.5	315	1136	24.5

CP769



Load performance *** Speed performance ★★★☆☆

Wear performance * * * * * Transport distance ★★★☆☆











■ Big block patterns provides better driving performance and gripping stress on bad road;

 Interlaced reinforcing rib design at the pattern block bottom provides better tear resistance and anti-puncturing performance.



Mining & Building

CP769A ⊚ ⊝ ⊚





Transport distance ★★★☆☆











 Big block patterns provides better driving performance and gripping stress on bad road;

Interlaced reinforcing rib design at the pattern block bottom provides better tear resistance and anti-puncturing performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
8.25R16LT	16	128/124	J	6.50H	235	865	18.0
10.00R20	18	149/146	F	7.5	278	1065	22.5
11.00R20	18	152/149	E	8.0	293	1096	22.0
12.00R20	20	156/153	E	8.5	315	1136	22.5
295/80R22.5	20	154/151	K	9.00	298	1044	20.0

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
295/80R22.5	20	154/151	K	9.00	298	1044	20.0
		-					



Load performance ★★★☆☆ Speed performance ★☆☆☆☆ Wear performance ★★★☆ Transport distance ★★☆☆☆











 Big block with deep patterns, provides strong gripping stress on bad road;
 Interlaced reinforcing rib design at the pattern block bottom, prevents groove bottom from being punctured, provides better tear resistance and anti-puncturing performance.



Mining & Building

CP777K ◎ ⑤ ◎



Transport distance ★★☆☆☆



Load performance ***

Speed performance ★★☆☆☆



Wheel position not recommended



- Enlarged and deepened pattern block designed and deepened pattern block designed for excellent puncture resistance, impact resistance, and explosion resistance.

 The transverse grooves provides excellent grip and driving force;

 Stepping and anti-stone designed for
- improving puncture resistance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	18	149/146	J	9.00	279	1054	21.0
12R22.5	18	152/149	J	9.00	300	1085	22.5
225/80R17.5	16	129/127	F	6.75	226	805	15.0
315/80R22.5	22	167/164	J	9.00	312	1076	22.5

MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design o tread dept (mm)
12.00R20(K)	22	158/155	D	8.5	315	1136	24.5
				!		!	

CP779K ⊚ ⊝ ⊚



Load performance ★★★★ Speed performance ★☆☆☆☆ Wear performance *** Transport distance ★☆☆☆☆











 Ultra-wide and ultra-deep pattern designed for longer service life;





Mining & Building

CP786



Load performance *** Speed performance ★☆☆☆☆

Wear performance * * * * * Transport distance ★☆☆☆☆



Wheel position recommended







■ Widened and deepened pattern for excellent puncture and impact resistance and longer service life;

The transverse grooves provides excellent grip and driving force;
The bottom of the pattern groove with stone ejector to prevent stones clipped and improve the puncture resistance and effectively protect the carcass.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
12.00R20(K)	22	158/155	D	8.5	315	1136	26.0

MAIN SIZES AND PARAMETERS

	index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depti (mm)
12R22.5(G) 18 1	152/149	G	9.00	300	1085	24.0
315/80R22.5 20 1	157/154	G	9.00	312	1082	24.0



Load performance *** Speed performance ★☆☆☆☆

Wear performance * * * * * Transport distance ★☆☆☆☆



Wheel position recommended



Wheel position not recommended



- Oversized block pattern provides better driving performance and gripping ability on the bad road conditions;
- Interlaced reinforcing rib design at the pattern block bottom provides better tear resistance and anti-puncturing performance;
- Stone emitter at the bottom of grooves protects tire carcass effectively.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
8.25R20	16	139/137	F	6.5	236	986	18.5
9.00R20	16	144/142	F	7.0	259	1030	20.0
10.00R20	18	149/146	F	7.5	278	1065	22.5
11.00R20	18	152/149	F	8.0	293	1096	22.5
12.00R20	20	156/153	F	8.5	315	1136	24.5

Mining & Building

CP788K © B ⊗



Load performance ★★★★★ Speed performance ★☆☆☆☆

Wear performance ★★★☆ Transport distance ★☆☆☆☆









- Oversized block pattern provides better driving performance and gripping ability on the bad road conditions;
- The special mining tread formula and mixing process improve the cutting resistance and puncture resistance of the rubber compound;
- Stone emitter at the bottom of grooves protects tire carcass effectively.



MAIN SIZES AND PARAMETERS

55 **COPARTNER**

CP789K@9@



Wear performance ★★★☆ Transport distance ★☆☆☆☆











- Widened and enlarged transverse pattern design for strong traction performance and driving performance;
- Stone ejectors at the bottom of the pattern groove ensure excellent self-cleaning perfomance;
- Special reformced ribs on the shoulders and a thickened sidewall design to protect the sidewall from external impact and scratches.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
12.00R20(K)	20	156/153	F	8.5	315	1136	23.0
				i		i	

Winter Series



Load performance *** Speed performance ★★★☆ Wear performance * * * * * Transport distance ★★★★











- Big block specially designed for now road provides good control performance and abrasion resistance;
- Proper sipes design provides good griping performance and wet slip resistance when driving on snow road, improve tire's ice-breaking performance and driving
- Ultra-wide of tread provides better driving performance on the road.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
315/70R22.5	18	151/148	L	9.00	312	1020	23.0
		:		:		:	:

Winter Series



Load performance ★★★☆ Speed performance ★★★☆ Wear performance ★★★★ Transport distance ***











- Independent three-groove and four-block mixed pattern for more excellent running performance in snow;
- The snow pattern with wavy grooves by a unique compound formula with tread for outstanding snow grip performance and anti-skid performance;
- Suitable for all-wheel position use condition in Canada, North America and other markets.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	16	148/145	L	8.25	279	1065	21.0
11R24.5	16	149/146	L	8.25	279	1116	21.0

Winter Series



Load performance ★★★☆ Speed performance ★★★★☆

Wear performance * * * * * Transport distance ★★★★★









- Big block specially designed for now road provides good control performance and abrasion resistance;
 Proper steel disc design provides good griping performance and wet slip resistance when driving on
- performance and wet slip resistance when driving on snow road, improve tire's ice-breaking performance and driving safety, Ultra-wide of tread provides better driving performance on the road. Big block specially designed for now road provides good control performance and abrasion resistance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
315/70R22.5	18	151/148	L	9.00	312	1020	24.0
315/80R22.5	20	157/154	L	9.00	312	1076	21.0

N.America Series



Load performance ★★★☆ Speed performance ★★★☆ Transport distance ★★★★











Four consecutive main grooves and three auxiliary fine grooves provide outstanding drainage and grip performance;

Design of pattern block with V type grooves provide better driving steering and driving performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	16	146/143	М	8.25	279	1054	14.5
295/75R22.5	16	146/143	М	9.00	298	1014	14.5
11R24.5	16	149/146	М	8.25	279	1104	13.5
285/75R24.5	16	147/144	М	8.25	283	1050	13.5

N.America Series

D728@9@

Speed performance ★★★★★

Transport distance ★★★★











- Better traction and grip performance, Design of special pattern improves traction and grip performance, extra tread formula. with design of deeper pattern enhances wear-resisting performance, extends service
- Optimized design of shoulder offers better heat dispersion;
- Optimized design of the grooves bottom prevents the bottom from damaging by



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	16	146/143	M	8.25	279	1065	18.5
295/75R22.5	16	146/143	М	9.00	298	1020	18.5
11R24.5	16	149/146	М	8.25	279	1116	18.5
285/75R24.5	16	147/144	М	8.25	283	1056	18.5

€OPARTNER 62 61 **COPARTNER**

N.America Series

Load performance ** Speed performance ★★★☆ Wear performance * Transport distance ★★★★











- Design of oblique pattern block and zigzag grooves better to outstanding steering performance and stability as well as safe good handling performance on dry and wet road;

 Small steel disc better to heat dissipation
- and the applicability of different wheel location.



N.America Series

CPS226 @ 8 8

Load performance ★★★☆☆ Speed performance ***

Wear performance * * * * Transport distance ***









- Tire pattern with central bamboo-shaped blocks and four grooves make low heat generation, fast heat dissipation, excellent high-speed performance and wet-slip resistance;
- Tire crown with high saturation and more grounding area by a special curve for excellent abrasion resistance and stable handling performance.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
11R22.5	16	146/143	М	8.25	279	1054	10.5
295/75R22.5	16	146/143	М	9.00	298	1014	10.5
11R24.5	16	149/146	М	8.25	279	1104	10.5
285/75R24.5	16	147/144	М	8.25	283	1050	10.5

MAIN SIZES AND PARAMETERS

255/70R22.5			level	rim	width (mm)	diameter (mm)	tread depth (mm)
	16	140/137	L	7.50	255	930	12.5

Special Trailer Series



Speed performance ★★★☆

Wear performance ★★★★ Transport distance ★★★★★











- Special tire tread formula, provide better wear resistance performance, increase tire mileage. Broader tire shoulder design, decrease tires abrasion;
- Broader tires tread design, increase operation stability and safety;
- Use special tire bead design and strong framework material, increase tire's loading capacity.



MAIN SIZES AND PARAMETERS

Sizes	Ply	Load index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
ST235/85R16	14	132/127	М	6½J	235	806	9.0

Special Trailer Serise



Load performance * Speed performance ★★★☆

Transport distance ★★★★★











- Special tire tread formula, provide better wear resistance performance, increase tire mileage;
- Broader tire shoulder design, decrease tires abrasion;
- Broader tires tread design, increase operation stability and safety;
- Use special tire bead design and strong framework material, increase tire's loading capacity.



MAIN SIZES AND PARAMETERS

	index	Speed level	Standard rim	Section width (mm)	Outer diameter (mm)	Design of tread depth (mm)
ST225/75R15 12	121/117	L	6J	223	719	9.0
ST235/80R16 14	129/125	М	6½J	235	782	9.0



ANALYSIS OF COMMON DAMAGES OF TBR TIRES

TIRE CROWN DAMAGES

Tire Crown Pattern Breaking Damage



Steering firstly while vehicle is motionless during starting.

Tire Crown Impact Blast



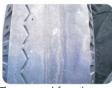
Impact blast is caused by the imbaction of foreign object on the tread when the tire pressure is high.

Tire Crown Abrasion Under Low Air Pressure



Tire pressure is low and the tread is embedded into the tire. Because the carcass is tightened by the steel cord in the steel belt, only small part of the tread is embedded into the tire and the rubber pattern in the tread is deformed and rubbing each other, which will cause such abrasion.

Eccentric Wear of Tread



The wear, deformation and displacement of the mechanical parts make the camber d the vehicle being changed, or the repairing and/or calibration of vehicle is not correct, which makes the tread not be vertical to the road surface so causes the eccentric abrasion. This kind of wear is fast.

Tread Wear Under High Air Pressure



The air pressure is high, so the grounding area of the tire is small, which will cause the serious wear of tread center.

Dot Wear



It is caused when tread is punctured by sharp objects such as blot, nail, etc.

TIRE SHOULDER DAMAGES

Puncture and Delamination



The deformation in radial direction on the radial tire is big, so it may be scrapped or punctured by the object in the rough road, which may cause the penetration of muddy water or sands, if they are not found or treated in time, it will cause the delamination by the rusting of the exposed steel cords in the damaged area.



When driving, the tire is cut by the sharp object such as the stone and metal parts or by the embedded parts of suspension plates, etc. At the same time, it may cut and damage the shoulder or damage the steel cords at the end of the steel belt or it may be caused by the belt, or it may be caused by the tire burst.



Tire shoulder is pushed and scratched by the objects such as the Roadbed, etc. or try to pass in force or skidding to start under heavy load, etc, which may cause the chunking of the tire shoulder.

BEAD DAMAGES

Rim Cut



When mounting the tire, the rim is not suitable or t is not well aligned, the guard ring is deformed and it cuts the beads section which will cause such damage.

Rim Break



Because of rim fatigue and nonstandard wheel rim, as well as high air pressure of tire and badly overloading, wheel rim gets widely break so leads to wheel rim exposure.



The rim flange is cracked, the bead section does not have the pressure from rim flange, under the pressure of the inner force, partial of the bead is embedded. and it is damaged by the sharp flange cracking when travelling.

SIDEWALL DAMAGES

Chain Burst



When using the tire under low pressure and with heavy load, the carcass fabric cords are fatigued and broken, which will cause the chain burst.

Side Wall Scratch

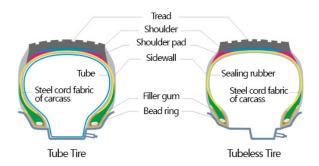


It is caused by the puncture or scraping of the object when using the tire.

Foreign Material Between Side Wall



When vehicle is traveling with twin tires, there are some foreign materials between the two tires, where the steel cords of the sidewall may deform and cause such damage.



COMMON CONVERSION OF TUBLESS TIREIN THE MARKET

Tube Tire	Tubeless Tire (British System)	Tubeless Tire (Metric System)
9.00R20	10R22.5	275/80R22.5
10.00R20	11R22.5	295/80R22.5\275/80R22.5
11.00R20	12R22.5	315/80R22.5\295/80R22.5
12.00R20	13R22.5	315/80R22.5



CORRESPONDING TABLE FOR TBR SIZE OF TUBELESS & TUBE TYPE

Tire sizes	O.D.	Common series	80 Sizes	75 Sizes	70 Sizes	65 Sizes/Single
6.50R16	750			205/75R17.5		
7.00040	775			225/75R17.5	225/70R17.5	
7.00R16	775			215/75R17.5		
7.50040	005	8R17.5			245/70R17.5	
7.50R16	805			235/75R17.5	225/70R19.5	
		9.5R17.5			245/70R17.5	
8.25R16	855				265/70R19.5	
					285/70R19.5	
9.00R16		10R17.5			265/70R19.5	
7.00R20		8R19.5				
7.50R20	935	8R22.5			255/70R22.5	
8.25R20	974	9R22.5			275/70R22.5	
9.00R20	1019	10R22.5		285/75R24.5		
10.00000	1054	11R22.5	275/80R22.5	295/75R22.5	315/70R22.5	385/65R22.5
10.00R20	1054	11R24.5				
11.00R20	1085	12R22.5	295/8022.5	315/75R22.5		425/65R22.5
12.00R20	1125	13R22.5	315/80R22.5			445/65R22.5

CORRESPONDING TABLE FOR TBR PARAMETER AS EXCHANGE OF TUBELESS AND TUBE TYPE TIRES

Tire sizes	9.00R20-16	\rightarrow	10R22.5-14	Tire sizes	9.00R20-16	\rightarrow	275/80R22.5-16
Dual load capacity	2650kg		2360kg	Dual load capacity	2650kg		3000kg
O.D.	1019mm		1019mm	O.D.	1055mm		1012mm
S.W.	259mm		254mm	S.W.	259mm		276mm
Tire sizes	10.00R20-16	→	11R22.5-16	Tire sizes	10.00R20-16	→	295/80R22.5-18
Dual load capacity	2630kg		2900kg	Dual load capacity	2650kg		3150kg
O.D.	1055mm		1054mm	O.D.	1055mm		1044mm
S.W.	278mm		279mm	S.W.	278mm		298mm
0	27011111		27011111	0.74.			
Tire sizes	9.00R20-16	→	10R22.5-14	Tire sizes	9.00R20-16	→	275/80R22.5-16
Tire sizes		→		Tire sizes	9.00R20-16 2650kg	→	275/80R22.5-16 3000kg
	9.00R20-16	→	10R22.5-14			→	
Tire sizes	9.00R20-16 2650kg	→	10R22.5-14 2360kg	Tire sizes	2650kg	→	3000kg
Tire sizes Dual load capacity O.D.	9.00R20-16 2650kg 1019mm	→ →	10R22.5-14 2360kg 1019mm	Tire sizes Dual load capacity O.D.	2650kg 1055mm	→ →	3000kg 1012mm
Tire sizes Joad capacity O.D. S.W. Tire sizes	9.00R20-16 2650kg 1019mm 259mm		10R22.5–14 2360kg 1019mm 254mm	Tire sizes Dual capacity. O.D. S.W. Tire sizes	2650kg 1055mm 259mm		3000kg 1012mm 276mm
Tire sizes Dual Du	9.00R20-16 2650kg 1019mm 259mm		10R22.5-14 2360kg 1019mm 254mm	Tire sizes Dual	2650kg 1055mm 259mm 10.00R20-16		3000kg 1012mm 276mm 295/80R22.5-18

MAINTENANCE OF TUBELESS TIRE

Tubeless tire does not have the tube inside, where a rubber layer with good airtightness is cured into the internal chamber of the tire, which will work as the function of tube. Tubeless tire is the trend of the development of tire, correct maintenance will improve the service life of tire.

- 1. Change the tire position at regular intervals. Different fatigues and abrasions will be on the tires in different positions, so the position must be Changed. For truck tires, normally the position should be changed when running about 12,000
- 2. Keep the chassis at good technical condition. The conditions such as the misalignment of the front wheel and the deformation of the rims, etc. will guicken the abrasion of the tire.
- 3. Pneumatic pressure must be inspected every month or for each long-distance travel, including the pressure of the spare tire. Tire pressure must be checked in the cold condition of the tire, namely it should be inspected after parking at least

for 3 hours. If necessary, tire pressure should be inflated to the specified pressure on the nameplate of the vehicle. Because temperature will increase during driving, it is normal that tire pressure is higher than the pressure in cold condition. If you decrease the pressure in hot condition, the pressure will be insufficient when tire is cold. Additionally, the pressure must be checked by high-quality pressure gauge, please do not always believe your eyes.

- 4. Other Precautions
- (1) Please check tire pressure in common temperature.
- (2) Please do not pull out the punctured object Immediately.
- (3) It is forbidden to splash water on the hot tire. (4) it is forbidden to deflate the hot tire.
- (5) When inflating tubeless tire, we suggest to
- use air pump with air filter, and nitrogen is the best selection.